



## LJB<sub>2</sub>GA-600×5000

重型数显双头切割锯 Heavy Duty Digital Display Double-Head Cutting Saw

## [性能特点]

- ■适用于大截面铝型材的90°、45°锯切加工。
- 采用摆臂式下出锯进给形式,切割稳定。
- 电机功率大、切割范围大,可满足大截面壁厚铝 型材的切割加工。
- 采用高精度进口切割锯片,切割断面光滑。
- 活动锯头采用高精度磁栅尺装置的数显定尺形 式,定位精度高。
- 具有随动开合防护罩,安全可靠,工作环境好。
- 右机头安装可随动的型材托料架,方便耐用,结 构紧凑。

## [Product Features]

- It used for cutting large section aluminum profile at 45° and 90°.
- It adopts swing arm type. Cutting direction from bottom to top. Assure the cutting stability.
- It adopts high power motor. It cloud process profile which has big sectional area, so it has wide processing range.
- The imported blade with high precision makes the cutting surface smooth.
- The sawing head adopts high precision magnetic grid ruler device to ensure smooth and reliable working.
- The following saw cover keeps it working in clean environment.
- The stuff follow-up supporter in right head can reduce the occupied area.

## SIEMENS HIWIN.



⊙技术参数 Technical Parameters		
电源	Power supply	380V 50HZ
电机	motor power	2 × 4KW
转速	Motor rotary speed	2840r/min
工作压力	Operation air pressure	0.5Mpa-0.8Mpa
耗气量	Air consumption	60L/min
锯片规格	Blade specification	$\phi$ 600 × $\phi$ 30 × 4.8 × 4.2 Z=144
锯切长度	Cutting length	420~5000mm
锯切范围 (高×宽)	Cutting range	90° : 200 × 200mm_ 150 × 280mm(Height × Width)
		$45^{\circ}: 120 \times 200 mm$ , $80 \times 280 mm$ (Height $\times$ Width)
锯切角度	Cutting angle	90° and 45°
进刀速度	Cutting speed	0~3m/min stepless speed regulating
定尺长度误差	Repeat locating length allowance	±0.2mm
切割型面平面度	Cutting profile surface plane	≤0.10mm
切割角度误差	Cutting angle allowance	±5′
切割型面粗糙度	Cutting profile surface roughness	Ra 12.5µm



